TECHNICAL DATA SHEET EM903



EM903

Clear Polyester top coat high gloss

Main features of the product:

 High gloss Good scratch resistance Suitable application with double mix equipment 	 Suitable for coffins and furniture
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Field application: wooden doors, furniture, coffins

Substrate preparation: substrate overcoating PE sealer sanded with 320 grit

Application:	Spray gun, airless and airmix				
	Product	Code	% weight		
Mixing preparation:	"A" Part	EM903	100		
	catalyst	EM10830	2		
	accelerator	EM10811	2		
	Thinner	EM724	20		

Chemical-Physical Properties at 20°C		Application Characteristics	
Solid content (%)	51±3	Quantity recommended per coat	120 g/m ²
Specific gravity (g/cm ³) at 20°C	1.1± 0,030	Number of hands recommended	1
Viscosity DIN 4 (s) at 20℃	30±5		
Pot life (min) at 20℃	20 min		

General indications about the cycle				
	Drying in tunnel at 20(min)	Drying in tunnel at 40 (min)		
Dry dust free	20	15		
Imprint free	35÷40	20÷25		
Stackable	2÷3 h	1 h		

Storage:

Keep the cans carefully sealed, in a well-ventilated and temperature controlled between 10-30 °C

Deadline:

6 months from date of manufacture when stored according to directions above

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THE DATA AND INFORMATION ON THIS TECHNICAL DATA SHEET ARE BASED ON OUR BEST KNOWLEDGE AT PRESENT. IT IS THE USER'S RESPONSIBILITY TO MAKE SURE THAT THE PRODUCT MEETS HIS/HER NEEDS IN RELATION TO THE TOOLS USED FOR APPLICATION, THE SURFACES TO BE COATED AND THE ENVIRONMENTAL CONDITIONS FOR APPLICATION.

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