



## EM903

Clear Polyester top coat high gloss

**Main features of the product:**

<ul style="list-style-type: none"> <li>• High gloss</li> <li>• Good scratch resistance</li> <li>• Suitable application with double mix equipment</li> </ul>	<ul style="list-style-type: none"> <li>• Suitable for coffins and furniture</li> </ul>
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**Field application:** wooden doors, furniture, coffins

**Substrate preparation:** substrate overcoating PE sealer sanded with 320 grit

<b>Application:</b>	Spray gun, airless and airmix		
<b>Mixing preparation:</b>	Product	Code	% weight
	"A" Part	EM903	100
	catalyst	EM10830	2
	accelerator	EM10811	2
	Thinner	EM724	20

**Chemical-Physical Properties at 20°C**

Solid content (%)	51±3
Specific gravity (g/cm <sup>3</sup> ) at 20°C	1.1± 0,030
Viscosity DIN 4 (s) at 20°C	30±5
Pot life (min) at 20°C	20 min

**Application Characteristics**

Quantity recommended per coat	120 g/m <sup>2</sup>
Number of hands recommended	1

**General indications about the cycle**

	Drying in tunnel at 20(min)	Drying in tunnel at 40(min)
Dry dust free	20	15
Imprint free	35÷40	20÷25
Stackable	2÷3 h	1 h

**Storage:**

Keep the cans carefully sealed, in a well-ventilated and temperature controlled between 10-30 °C

**Deadline:**

6 months from date of manufacture when stored according to directions above